

## Data Sheet

## ULTRA PLY 22 T

Non-coated polyester peel ply with good drapability

### ■ DESCRIPTION

Ultra Ply 22T is a unique polyester peel ply with a twill weave and good drape.

Release ply fabrics are peel plies, used to texture the surface of a composite laminate. The peel ply surface is helpful for secondary bonding or painting of the composite laminate. Release ply fabrics may reduce or eliminate the need for sanding or abrading.

The various weave styles should provide a match for your specific application. The fabrics are scoured and heat set (unless specified) to remove most contaminants and reduce shrinkage.

### ■ TECHNICAL DATA

Maximum use temperature	400 °F (204 °C)
Fiber type	Polyester
Fabric construction: warp x fill	77 x 64 ends/in xm picks/in (303 x 252 ends/ dm x picks/ dm)
Weight	2.8 oz/yd <sup>2</sup> (95 g/m <sup>2</sup> )
Thickness	0.0065 inch (0.165 mm)
Color	White
Extractables	0.5 % by weight
Shelf life	Unlimited

### ■ SIZES

Width	Length	Packaging
60 inches (152.4 cm)	250 yards (229 m)	1 roll

### ■ NOTES

> Maximum use temperature is dependent upon the duration at maximum temperature and is process specific. Airtech recommends testing prior to use.

> Hot knife slitting upon request with 1 roll as minimum order quantity.